

# SAFETY DATA SHEET

## FCT

Date Printed: 5/25/2026  
Date Issued: 2/6/2016  
Date Revised: 6/1/2025

### 1. PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT CODE:** AMP ONE M PASTE

**PRODUCT TRADE NAME:** AMP ONE M PASTE

**COMMON NAMES/SYNONYMS:** AMP ONE M PASTE

**CATEGORY:** PasteLF

**RECOMMENDED USE:** AMP ONE SAC305 Solder Paste, For industrial use only, refer to label and technical data sheet or call number below

**MANUFACTURER**

FCT  
1309 North 17th Ave., Greeley, CO 80631, Phone 970-346-8002

**24 HR. EMERGENCY TELEPHONE NUMBERS**

800-535-5053

**Emergency Contact:** INFO TRAC

**E-Mail:** customerservice@floridacirtech.com

**Emergency Phone:** 800-535-5053

**Alternate Emergency Phone:** 800-686-6504

### 2. HAZARDS IDENTIFICATION

#### EMERGENCY OVERVIEW

**PHYSICAL APPEARANCE:** Grey paste

**IMMEDIATE CONCERNS:** No applicable data available

#### POTENTIAL HEALTH EFFECTS

**EYES:** Causes serious eye irritation.

**SKIN:** May cause allergic skin reaction.

**INGESTION:** May cause nausea and vomiting. May cause irritation to the mouth, throat and stomach.

**INHALATION:** May cause physical discomfort to the respiratory tract.

**UNCLASSIFIED HAZARDS:** Use good industrial practices when handling. Avoid eye, skin, and clothing contact.

**SIGNAL WORD:** **Danger**

**Potential Carcinogens as listed by OSHA, IARC, or NTP:** NONE

**OSHA HCS Status** This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**GHS Pictogram:**



#### Hazard Statement(s)

Code	Statement	GHS Chapter	Category
H315	Causes skin irritation	Skin corrosion/irritation (chapter 3.2)	2
H317	May cause an allergic skin reaction	Sensitization, skin (chapter 3.4)	1
H319	Causes serious eye irritation	Serious eye damage/eye irritation (chapter 3.3)	2A
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled	Sensitization, respiratory (chapter 3.4)	1

H402 Harmful to aquatic life

Hazardous to the aquatic environment, acute 3 toxicity (chapter 4.1)

**Precautionary Statement(s)**

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+ P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P302+ P352	IF ON SKIN: Wash with plenty of soap and water.
P304+ P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+ P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501	Dispose of contents/ container to an approved waste disposal plant.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Chemical Name	Common Names	CAS	Weight %age
Tin	Tin	7440-31-5	70.00 % - 90.00 %
Copper	Copper	7440-50-8	0.00 % - 2.00 %
Hydrogenated rosin	Hydrogenated rosin	65997-06-0	0.00 % - 5.00 %
Organic Acid	Organic Acid	-	0.00 % - 2.00 %
Ethoxylated Amines	Ethoxylated Amines	-	0.00 % - 2.00 %
Silver	Silver	7440-22-4	1.00 % - 4.00 %

**4. FIRST AID MEASURES****COMMON SYMPTOMS OF OVEREXPOSURE:** No Applicable data available**EYES:** Immediately flush with water for at least 15 minutes or until the chemical is removed.**SKIN:** Wash off immediately with soap and water. If clothing is contaminated, remove and launder before reuse.**INGESTION:** If conscious, rinse mouth with water. Seek medical advice on whether to induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.**INHALATION:** Move to fresh air. Get medical attention if symptoms occur.**NOTES TO PHYSICIAN:** Follow usual and customary procedures**ADDITIONAL INFORMATION:** No Applicable data available**COMMENTS:** No Applicable data available**5. FIRE FIGHTING MEASURES****FLASH POINT AND METHOD:** No applicable data available**FLAMMABLE LIMITS:** LEL : No applicable data available UEL: No applicable data available**GENERAL HAZARD:** As with any chemical fire, combustion products of unknown toxicity are always possible.**EXTINGUISHING MEDIA:** Carbon dioxide, dry chemical, foam or water spray.**FIRE FIGHTING EQUIPMENT:** Vapors and fumes may be irritating and toxic. Firefighters should wear self-contained breathing apparatus and full fire fighting turnout gear.**SENSITIVE TO STATIC DISCHARGE:** No applicable data available**COMMENTS:** Standard procedure for chemical fires.**6. ACCIDENTAL RELEASE MEASURES**

**SMALL SPILL:** Absorb spilled liquid in a suitable material. Sweep or vacuum material into disposal containers.

**LARGE SPILL:** Absorb spilled liquid in a suitable material. Sweep or vacuum material into disposal containers.

**EMERGENCY PROCEDURES:** For hazardous waste regulations call 800-424-9346, the RCRA Hotline. Personal precautions, protective equipment and emergency procedures: Evacuate area. Keep upwind of spill. Refer to section 7, Handling, for additional precautionary measures. Only trained and properly protected personnel must be involved in clean-up operations. Ventilate area of leak or spill. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and personal protection.

**GENERAL PROCEDURES:** If possible, stop further leakage of the material. Contain spilled material by diking with non-flammable diking materials.

**RELEASE NOTES:** Collect as much as possible in a clean container for reuse (if not contaminated) or disposal (if contaminated). Prevent from entering into soil, ditches, sewers, waterways and/or ground water. See section 12 Ecological information.

**SPECIAL PROTECTIVE EQUIPMENT:** Isolate area. Use appropriate safety equipment. For additional information, refer to section 8, Exposure Controls and Personal Protection.

**COMMENTS:** See also section 13 for disposal information.

## 7. HANDLING AND STORAGE

**HANDLING:** Use good industrial practices when handling. Avoid eye, skin, and clothing contact. Do not inhale mist or vapors. Do not taste or swallow. Use only with adequate ventilation.

**STORAGE:** Keep container closed when not in use. Avoid elevated and freezing temperatures.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Chemical Name	OSHA PEL	OSHA STEL	ACGIH TWA	ACGIH STEL
Tin	2 mg/m <sup>3</sup>	NE	2 mg/m <sup>3</sup>	NE
Copper	1 mg/mm <sup>3</sup>	NE	NE	NE
Hydrogenated rosin	NE	NE	NE	NE
Organic Acid				
Ethoxylated Amines				
Silver				

**ENGINEERING CONTROLS:** Work in well ventilated areas. Do not breathe vapors or mist. Ensure that existing ventilation is sufficient to prevent the circulation and/or accumulation of vapors in the air.

### PERSONAL PROTECTIVE EQUIPMENT:

**EYES AND FACE:** Eye protection such as chemical splash goggles and/or face shield must be worn when possibility exists for eye contact due to splashing or spraying liquid, airborne particles, or vapor.

**SKIN:** Wear nitrile or latex gloves. Wear protective clothing.

**RESPIRATORY:** Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multipurpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

**WORK HYGIENIC PRACTICES:** Discard contaminated gloves after use. Have eye-wash facilities in the immediate vicinity. Work in adequately ventilated area. Do not breathe vapors or mist. Minimize any contact with any chemical.

**COMMENTS:** Eye wash station and safety shower should be available in immediate work area. To identify additional Personal Protective Equipment (PPE) requirements, it is recommended that a hazard assessment, in accordance with the OSHA PPE Standard (29 CFR 1910.132), be conducted before using this product.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance Form:** PASTE  
**Appearance Color:** Grey  
**Odor:** None to slight  
**Odor Threshold:** Not Determined  
**pH-value @ 68 °F:** N/A  
**Melting point:** Not Determined  
**Boiling Point:** >1000 F  
**Flash Point:** Non Flammable  
**Flammability:** no data available  
**Ignition temperature:** no data available  
**Auto Igniting:** no data available  
**Danger of explosion:** no data available  
**Explosion Lower Limit:** Not Established  
**Explosion Upper Limit:** Not Established  
**Vapor pressure @ 68 °F:** Not Determined  
**Relative Density:** >5  
**Vapor Density:** Not Determined  
**Evaporation Rate:** N/A  
**Solubility in Water:** Insoluble  
**Partition coefficient:** no data available  
**Dynamic viscosity:** no data available  
**Kinematic viscosity:** no data available  
**Organic Content %age:** no data available  
**Water %age:** no data available  
**Solids Content %age:** no data available  
**Other Informartion:** no data available

## 10. STABILITY AND REACTIVITY

**STABILITY:** Stable

**REACTIVITY:** See sub-sections below.

**POLYMERIZATION:** Hazardous polymerization is not expected to occur under normal temperatures and pressures.

**CONDITIONS TO AVOID:** None known.

**POSSIBILITY OF HAZARDOUS REACTIONS:** None expected.

**INCOMPATIBLE MATERIALS:** None known

**HAZARDOUS DECOMPOSITION MATERIALS:** Not Determined

## 11. TOXICOLOGICAL INFORMATION

**SKIN:** Skin Corrosion/Irritation: Irritating., Skin Acute Toxicity: Not Determined

**EYES:** Smoke during soldering can cause eye irritation.

**INHALATION:** Smoke during soldering can cause respiratory irritation.

**INGESTION:** Rosin Oral, LD50 >4000 mg/kg (rat)

### CARCINOGENICITY

**IARC:** None of the components of this product are listed as a carcinogen by IARC, NTP, OSHA, or ACGIH.

**NTP:** None of the components of this product are listed as a carcinogen by IARC, NTP, OSHA, or ACGIH.

**OSHA:** None of the components of this product are listed as a carcinogen by IARC, NTP, OSHA, or ACGIH.

**DERMAL TOXICITY:** Rosin LD50 >2500 mg.kg (Rabbit)

**MUTAGENICITY:** Not Determined

**SENSITIZATION:** Sensitization effect through inhalation is possible with prolonged exposure. Sensitization effect by skin contact is possible with prolonged exposure.

**TERATOGENICITY:** Not Determined

**REPRODUCTIVE EFFECTS:** Not Determined

**TARGET ORGAN EFFECTS:** Not Determined

**ADDITIONAL INFORMATION:** no additional information.

## 12. ENVIRONMENTAL INFORMATION

PRODUCT	TEST	DURATION	ORGANISM TYPE	TEST RESULTS
same as sds name	-	No applicable data available	No applicable data available	No applicable data available

**ECOTOXICITY:** no applicable data available

**BIOACCUMULATION:** Not determined

**PERSISTENCE DEGRADABILITY:** Not determined

**MOBILITY:** Not expected to be very mobile.

**ENVIRONMENTAL DATA:** no applicable data available

## 13. DISPOSAL CONSIDERATIONS

**DISPOSAL METHOD:** Dispose of in accordance with national, state and local regulations. It is the waste generator's responsibility to determine if a particular waste is hazardous under RCRA.

**EMPTY CONTAINER:** Empty Container Warning (Where applicable). Empty Containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty containers should be taken for recycling, recovery or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations.

**DISPOSAL INSTRUCTIONS:** The generation of waste should be avoided or minimized wherever possible and should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

**WASTE FROM RESIDUES / UNUSED PRODUCTS:** For hazardous waste regulations call 800-424-9346, the RCRA Hotline.

**CONTAMINATED PACKAGING:** For hazardous waste regulations call 800-424-9346, the RCRA Hotline.

## 14. TRANSPORT INFORMATION

### DOT (DEPARTMENT OF TRANSPORTATION)

**PROPER SHIPPING NAME:** NON D.O.T. REGULATED

**TECHNICAL NAME:** no applicable data available

**PRIMARY HAZARD CLASS/DIVISION:** NA

**UN/NA NUMBER:** NA

**PACKING GROUP:** NA

**NAERG:** N/A

**LABEL:** NA

**EMS NO:** Not Applicable

**ADDITIONAL INFO:** In Accordance with IATA: Not regulated for transport.

In Accordance with IMDG: Not regulated for transport.

**15. REGULATORY INFORMATION****UNITED STATES****TSCA (TOXIC SUBSTANCE CONTROL ACT)**

**TSCA STATUS:** On the inventory, or in compliance with the inventory

**US federal regulations****TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)** no applicable data available

**CERCLA Hazardous Substance List (40 CFR 302.4):** NO

**Superfund amendments and reauthorization act of 1986 (SARA)**

**SARA 302 Extremely hazardous substance** NO

**SARA 304 Emergency release notification** no applicable data available

**SARA 311/312 Hazardous chemical** no applicable data available

**SARA 313 (TRI reporting)** NO

**Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)** no applicable data available

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):**no applicable data available

**US state regulations**

**US. California Proposition 65:** NO

**US. New Jersey Worker and Community Right-to-Know Act:** no applicable data available

**US. Massachusetts RTK - Substance List:** no applicable data available

**US. Pennsylvania RTK - Hazardous Substances:** no applicable data available

**US. Rhode Island RTK:** no applicable data available

**Inventory Status:**

**Europe REACH:** On the inventory, or in compliance with the inventory

**USA TSCA:** On the inventory, or in compliance with the inventory

**Canada DSL:** On the inventory, or in compliance with the inventory

**Australia AICS:** On the inventory, or in compliance with the inventory

**New Zealand NZIOC:** On the inventory, or in compliance with the inventory

**Japan ENCS:** On the inventory, or in compliance with the inventory

**Korea KECI:** On the inventory, or in compliance with the inventory

**Philippines PICCS:** On the inventory, or in compliance with the inventory

**China IECSC:** On the inventory, or in compliance with the inventory

**16. OTHER INFORMATION**

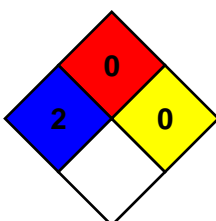
**TITLE:** EHS Management

**PREPARED BY:** FCT EHS and Compliance Dept.

**HEALTH:** 2

**FIRE:** 0

**REACTIVITY:** 0



**MANUFACTURER SUPPLEMENTAL NOTES:** no applicable data available

**MANUFACTURER DISCLAIMER:** The information contained herein is based on data believed to be accurate and is offered at no charge. No warranty is expressed or implied regarding the accuracy of this data. Liability is expressly disclaimed for loss or injury arising out of use of this information or the use of any materials designated. It is the user's responsibility for determining whether the product is suitable for its intended conditions of use.

<b>Key or legend to abbreviations and acronyms used in the safety data sheet</b>			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect
EC	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		